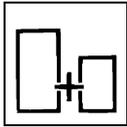
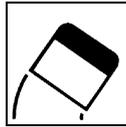




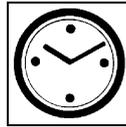
04465 - POLYDUR PLASTIC



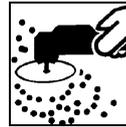
1000 ml +
30-50 ml



1-2 coats



Air drying at 20° C:
20-30 min.



P180

Pot life at 20° C:
4-5 min.

DESCRIPTION

Dark grey knifing putty suitable for repairing plastic parts on cars and commercial vehicles.

USE

Suitable for filling small dents or scratches on plastic parts.

CHARACTERISTICS

- Excellent flexibility.
- Very good adhesion on car plastics and fibreglass.
- Easy knifing application.
- Easy sanding.
- Good filling power.
- Very fast hardening.

SUBSTRATE PREPARATION

Plastic parts

Degrease with 00617 PLASTIC CLEANER key areas to be repaired with P180.

In case of polypropylene parts (PP-EPDM) apply EL010 PLASTIC PRIMER or 05781 CLARPRIMER as adhesion promoter and then apply POLYDUR PLASTIC.

APPLICATION

Knifing.

Mixing ratio:

| | volume | weight |
|-----------------------|----------|---------|
| 04465 POLYDUR PLASTIC | 1000 ml | 1000 g |
| HARDENER | 30-50 ml | 20-30 g |

In summer the catalysis must be limited to 2% by weight and in winter it can be increased up to 3%.

Pot life at 20 °C: 4-5 min.

N° of coats: 1 + 1 refinish

Recommended film thickness: min. 200 µ

DIR 2004/42/CE: Bodyfiller/stopper IIB/b – VOC ready for use 250 g/l

This product ready for use contains at most 200 g/l VOC

DRYING TIMES

Sanding after 20-30 min. at 20 °C.
I.R. lamps (the drying times depend on the lamp power).

SANDING

Dry sanding with P180 grit paper.

OVERCOATINGS

Always apply a suitable Lechler primer before applying colour.

OBSERVATIONS

- The product does not adhere on Wash Primers or similar products.
- Catalysed putty residues must not be put back in original tin.
- The product must be kept cool.
- Too much hardener causes peroxide bleeding.
- To ensure perfect adhesion it is essential the plastic is clean and keyed with P180 sanding paper.

The HARDENER contains peroxides having an irritating action. Avoid contacts with skin and keep eyes protected. Wash hands well with water and soap after using the product.

TECHNICAL DATA SHEET N° 0530-GB
UPDATED 07/2007

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