<b>Product</b> - In	formation
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## **1K-Kunststoffprimer** Art.-Nr. 20-199-1

18.05.2021

## Special 1K adhesion promoter for plastics in the automotive and commercial vehicle sector.

Color shade	transparent						
Mixing ratio	-						
Hardener	-						
Thinner	-						
Spray viscosity at 20 °C	as delivered						
Processing	Spray pressure		Spray noozle		Spray passes		
Air / flow cup	3-4 bar		1,2-1,4 mm		1		
Airless / Airmix							
Pot life	-						
Dry film thickness	3-5 μm, do not apply thick coats						
Flash-off time	approx. 5 min						
Drying	recoatable	1	dust dry tack-free		ready for assembly		
20 °C	approx. 5 min						
<ul> <li>Notes: Carefully clean the surfaces with SWIN Plastic Cleaner 70-102-6 and sand with sanding fluid.</li> <li>Insufficient pre-treatment can lead to loss of adhesion.</li> <li>Do not use on PE.</li> </ul>							
Labelling according to Regulation (EC) Nr. 1272/2008:	flammable						
Intended for professional use only. The information given are laboratory and practical guideline values. Material, application technique and working conditions are beyond our control, therefore the usability of our product under the respective conditions has to be checked. Advice is given to the best of our knowledge, but without obligation. The hazard warnings and legal regulations must be observed.							