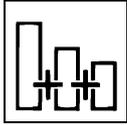


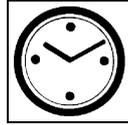
96204 ACRIFLEX INCOLORE MATT



1000 ml +
200 ml +
100 ml



Ø1.2-1.4 mm
4 Atm
N° of coats: 2-3



Low bake at 80°C :
40'

Pot life at 20°C:
3 h

DESCRIPTION

Two-pack matt acrylic clearcoat.

USE

Matt clearcoat for components in the car, motorcycle and industry field.
To be applied only on matt basecoats.

CHARACTERISTICS

- Easy application
- Uniform matt aspect
- Excellent flow
- High abrasion and weather resistance

APPLICATION

By spray.

Mixing ratio:

96204 ACRIFLEX INCOLORE MATT
00271 SOFT LPL HARDENER or
00421 INDURITORE X 19490 (hardener) *
00824 LECHSYS UNIVERSAL THINNER SLOW

Weight/Volume

1000 parts
200 parts
300 parts
100 parts

***when applying 96204 on sparkling bases 66009-021-022 use only the hardener 00421**

Pot life at 20°C : 3 h
Spray application : 19" FORD Cup 4
Ø Air cap: 1.2 -1.4 mm
Air pressure: 4 Atm
N° of coats: 2 -3
Recommended film thickness: 25-30 µ
Application range : 20-25°C 50-70% relative humidity
Theoretical coverage: 1 kg mixture: 10 m² at 30 µ
V.O.C. of the mixture ready for use = 569 g/l

DRYING TIME

Flash-off : 10-15' at 20°C

Low bake: 40' at 80°C

60' at 60°C

TECHNICAL DATA

SOLIDS CONTENT ASTM D 1644: 45% parts by weight

HARDNESS ASTM D 1522: 20 Oscillations

GLOSS 60° ASTM D 523: 3/7 Gloss

MATT & GLOSS TABLE

This table allows you to create different gloss levels:

	96216 ACRIFLEX INCOLORE EXTRA MATT	96204 ACRIFLEX INCOLORE MATT	96598 ACRIPLAST CLEAR SEMIOPACA	98166 ACRIPLAST CLEAR SEMI GLOSSY	96230 TIXO KLARLACK 09	MIXING RATIO	
EXTRA MATT 1/3 GLOSS	1000 parts					SEE TDS N° 0690	
MATT 3/7 GLOSS		1000 parts				SEE TDS N° 0596	
SEMI MATT 7/15 GLOSS		950 parts			50 parts	00271 200 parts	00824-00825 100 parts
SATIN MATT 15/25 GLOSS			1000 parts			SEE TDS N° 0508	
SEMI GLOSSY 30/45 GLOSS				1000 parts		SEE TDS N° 0711	
GLOSSY 50/75 GLOSS			800 parts		200 parts	29355 200 parts	00824-00825 200 parts
HIGH GLOSSY ≥80 GLOSS					1000 parts	SEE TDS N° 0657	

CLEARCOATS

OBSERVATIONS

If drying occurs at temperature lower than 80°C, the substrate has not to be exposed to severe conditions in the first days after the painting.

Until the film has reached its complete cross linking, avoid washing as well as strong humidity conditions such as dew, frost and aggressive agents (smog, detergents, salt sprinkled on roads).

WARNING

It is recommended to prepare the mixtures only when using the product.

The final gloss depends on the applied film thickness, on the overcoated matt basecoat, on flash-off and drying times and conditions.

**TECHNICAL DATA SHEET N° 0596-GB
UPDATED 10/2018**

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