



## Product - Information

Date

17.05.2021

**2K-HS-Klarlack**  
(2K HS clear lacquer)  
Art.-Nr. 50-101-x

Very high-quality 2K-HS-clear lacquer for two-coat painting in the wet-on-wet process. It is characterised by its high solids content, resistance to yellowing, excellent weather resistance and gloss retention. Excellent for full and partial painting of cars and commercial vehicles.

Colour shade	colourless			
Mixing ratio	2:1 Volume			
Hardener	30-100-x normal, 30-200-x kurz (fast), 30-300-1 Express			
Thinner	SWIN-Universalverdünnung kurz (fast 60-102-x), normal (60-101-x) or lang (slow 60-100-x)			
Spray viscosity at 20 °C	18-20 s 4 mm D			
Processing	Spray pressure	Spray nozzle	Spray passes	
Air / flow cup	4-5 bar	1,2-1,4 mm	2	
Airless / Airmix				
Pot life	5-6 hrs.			
Dry film thickness	40-60 µm			
Flash-off time	5-10 min between sprays			
Drying	recoatable	dust dry	tack-free	ready for assembly
	20 °C	20-30 min	6 h	24 h
	60 °C	5-10 min	30 min	after cooling down

**Notes:**

For drying times longer than 24 h, intermediate sanding is required before recoating.  
**Processing with Express Hardener 30-300-1 is only suitable for spot repairs !!!**

Labelling according to regulation (EG) Nr. 1272/2008:

flammable

Intended for professional use only.